

Date: Friday, 5/25/2007 8:22:02 AM
User: Kim Johnston

Process Sheet

| | |
|--|------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : HARNESS ASSEMBLY |
| Job Number : 32610 | |
| Estimate Number : 12860 | |
| P.O. Number : <i>N/A</i> | Part Number : D412702113B |
| This Issue : 5/25/2007 | Drawing Number : ICA D412-702 P.79 |
| S.O. No. : <i>N/A</i> | Project Number : N/A |
| Prsht Rev. : NC | Drawing Revision : D |
| First Issue : <i>N/A</i> | Material : <i>N/A</i> |
| Type : SMALL /MED FAB | Due Date : 6/4/2007 |
| Previous Run : 32490 | Qty: 6 Um: Each |
| Written By : <i>[Signature]</i> | |
| Checked & Approved By : <i>[Signature]</i> | |
| Comment : est rev A 07.05.11 new issue EC | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL
type labels per PPP D412-702-113B CHG001

N/A

| | | |
|-----|--------|---------|
| 2.0 | D35702 | BRACKET |
|-----|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
BRACKET
batch: *B31867*

| | | |
|-----|----------|---------------------|
| 3.0 | D3579048 | SHOULDER HARNESS RH |
|-----|----------|---------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
SHOULDER HARNESS RH
batch: *B32246*



| | | |
|-----|------------|-------|
| 4.0 | MS24694S50 | Screw |
|-----|------------|-------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)
Screw
batch: *M14206*

| | | |
|-----|------------|--------|
| 5.0 | AN960JD10L | Washer |
|-----|------------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)
Washer
batch: *M103044*

7/6/1, 59

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 5/25/2007 8:22:03 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32610

Part Number: D412702113B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

batch: 4103691

7.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

DECAL

batch: B32540 x6 2/6/1/ 59

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



x6

Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

A/R MARINE ADHESIVE SEALANT GLUE BATCH: M104524

mulo7/06/04

(PTC)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2006-05

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-113B CHG001

Location: _____

PPP Rev: _____

2/6/5 (B)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

07/06/05

Job Completion



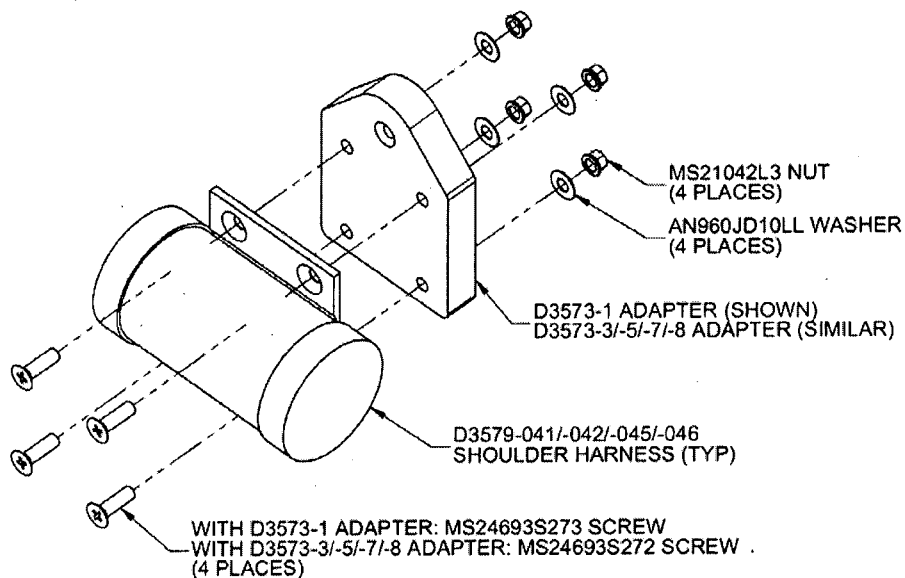
u 07/06/05

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

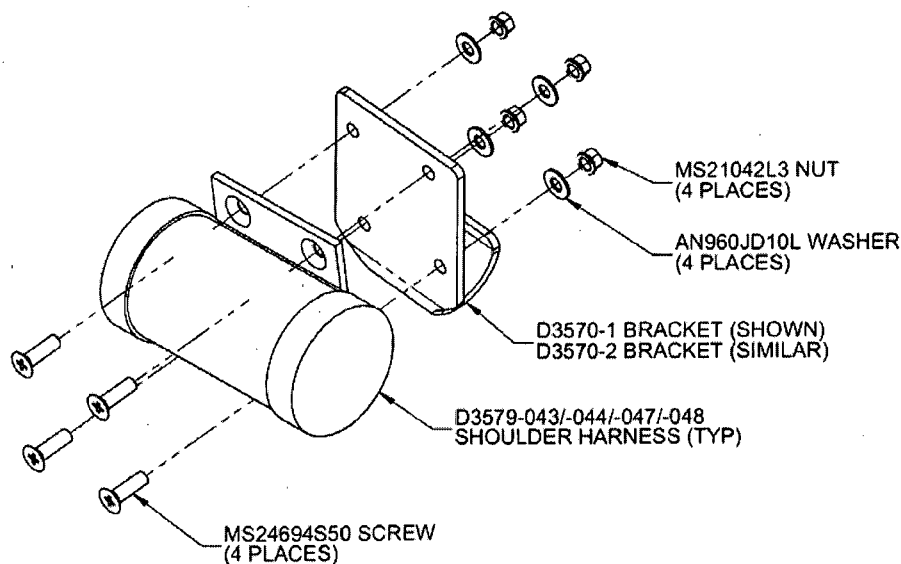
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/05
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|--------|------|----------------------------------|-----------------------------|---|-----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 070605 | 8.0 | Label was easily peeled off. | QSI/12 | Prep surface with wash/wipe 4105, and let dry. Apply New label D3569-3 B.32540 using adhesive H 104524. | Nil 07/06/05 | 070605 | QSI/12 | 070605 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32610

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25-00-00